

CUSTOMER SPECIFICATIONS

\*\* SAVE FOR REORDERING \*\*

\*\* JOB # 1115502 \*\*

PISTONS

DATE 12/01/20

VALLEY VIEW STREET  
 WIPAC, CA 90630

(714) 898-9763

TOTAL ENGINE SERVICE

PO # A HEALEY

ACC # 3335

952/888-3841

HUNBOLT AVE SO  
 WINGTON MN 55431

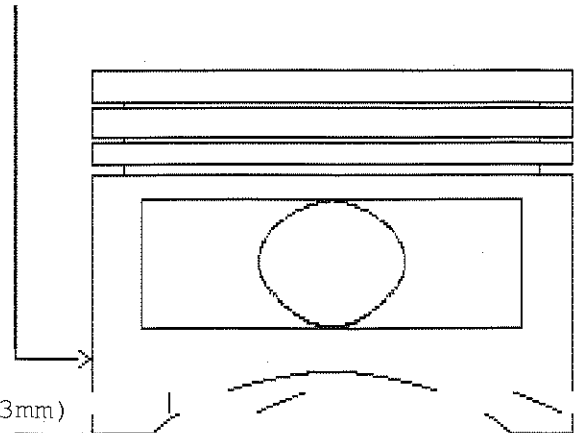
PISTON PART # 380342 quantity  
 PISTON TYPE AUSTIN HEALEY 3000  
 PISTON DISC. AUSTIN HEALEY  
 PISTON RING TYPE DOME  
 PISTON VOLUME 13.0  
 SKIRT LENGTH 3.3467 (85.01mm)  
 SKIRT HEIGHT .180 (4.57mm)  
 SKIRT DIST 1.879 (47.73mm)  
 SKIRT ANGLE ^ .015 5 Deg  
 Skirt Pocket depth measured from Deck

IMPORTANT  
 CLEARANCE INFORMATION  
 GUIDELINES ONLY  
 Set Clearance to .0030 (.0762mm)  
 Some applications may require more  
 clearance. Measure piston diameter  
 .500 (13mm) up from bottom of skirt.  
 CORRECT PISTON INSTALLATION IS THE  
 RESPONSIBILITY OF THE CUSTOMER

Ring Groove Width	Land Width		
Ring Groove #1 (1.02mm)	.300 (7.62mm)		
Ring Groove #2 (1.22mm)	.140 (3.56mm)		
Ring Groove #3 (2.82mm)	.090 (2.29mm)		
	Radial Depths		
Ring Groove #1 (3.45mm)			
Ring Groove #2 (3.86mm)			
Ring Groove #3 (3.51mm)			

SKIRT DIST .875 (22.23mm)  
 SKIRT LENGTH 2.500 (63.50mm) .500 (13mm)  
 SKIRT LOCKS

TOTAL WEIGHT 469 GRAMS



ALL SPECIFICATIONS ARE SUBJECT  
 TO MANUFACTURERS TOLERANCES